

8245 Remmet Ave Canoga Park, CA. 91304 (888) 414-1041

Installation Instructions - AVM System 750
“AVM YELLOW”
Under Tile Waterproofing and Anti-Fracture Membrane

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General

Description

AVM System 750 is a monolithic waterproofing membrane 40 Mils dry min thickness, consisting of a heavy duty water-based waterproofing paste. AVM System 750 is designed to be used as a waterproofing and Anti-Fracture membrane for substrates which will have Tile, Brick, Slate, Pavers or other similar finished surfaces installed directly over it. (Thin-Set may be applied directly on top of the AVM System 750) This system is also designed to waterproof shower pans, counter-tops, etc. AVM System 750 may be installed over concrete, plywood, backer boards and other substrates. AVM System 750 may also be used for waterproofing water fountains. Refer to Fountain Supplement for further instructions prior to waterproofing water fountains.

Approvals

Pending

Applicator

The applicator shall either be completely experienced in the application of the materials of this system or has carefully read and understood these installation instructions prior to commencing the work.

Product Delivery, Storage and Handling

- A. Delivery of all the AVM System 750 materials to the job site must be in their original sealed containers, with the manufacturer's name and label intact.
- B. Store all components at temperatures between 50°F and 90°F. Do not store materials in direct sunlight or where they may be damaged by water or rain. Bags must be kept Dry! (if using AVM Crete 6700 for a Protective Coating)
- C. Keep all materials out of the reach of children.
- D. If irritation occurs during use, liberally flush affected areas with water. If irritation continues, see a physician immediately.

Limitations

Do not use when temperatures cannot be maintained above 40°F for a minimum of 48 hours or until cured or if precipitation is imminent. Do not install outdoors if temperatures will exceed 100°F before the membrane cures. Do not install over wet or damp surfaces. Install finished flooring within 30 days of membrane installation unless protective coating is utilized. Strictly adhere to the Installation Instructions. Failure to do so, may result in the membrane's failure.

AVM Industries does not recommend installing this system over substrates consisting only of sheet metals or substrates containing large sheet metal areas. If you wish to install this system over large sheet metal areas, please consult AVM Industries Technical Support department prior to proceeding with such an installation. Failure to do so could void the system's warranty!

Steam Rooms: Maximum temperatures for the cured AVM System 750 are 167°F or 75°C.

This membrane is not for use as a slab-on-grade moisture barrier.

Do not use as an adhesive.

Safety

No special protective gear is required during the application of the system materials, except goggles or other acceptable eye protection.

Tools Needed for Application

- A. Cutting Knife
- B. 3/16" V-Notched Trowel
- C. Brush
- D. (Optional) Roller (Helpful for large areas)
- E. (Optional) Airless Sprayer (Helpful for large areas)

Products

AVM System 750 Materials

- Membrane 750 (Yellow Paste), Water-based rubberized polymer paste supplied in 1 and 5 gallon buckets
- (Optional) AVM Mat 800, Polyester Mat, 6"x300' and 40"x324', for membrane reinforcement where needed.

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Membrane Installation Over Mortar Beds and other Concrete Substrates

Inspection of Concrete Substrates

- A. Concrete substrate shall be clean, free of dirt, dust, oil, grease and curing agents.
- B. Concrete finish shall be straight without waviness or noted defects, troweled semi smooth or finished with a light broom surface texture.
- C. Concrete substrate shall be fully cured. On traffic bearing surfaces, concrete substrate shall achieve a min compression strength of 2000 psi. When applying over mud-beds, mud-beds must meet TCA's handbook requirements.
- D. Damaged concrete surfaces with noted defects shall be repaired prior to commencement of the membrane 750 application.
- E. Verify that mortar bed or concrete slab provides adequate slope for proper drainage. (Minimum slope: 1/4" per foot)
- F. Verify that all sheet metal flashing and related accessories are properly secured and joints solidly imbedded in sealant. Install edging and other related metals where shown or required for a complete installation.
- G. Expansion Joints: **DO NOT COVER EXPANSION JOINTS!** If expansion joints exist, contact the architect or AVM Industries for further instructions on how they should be waterproofed.

Preparation of Concrete Substrates

- A. Remove laitance, oil, grease, curing agents, debris and other deleterious materials from surfaces scheduled to receive application. High pressure washing is highly recommended. Sandblasting or acid washing might be needed, especially on older or very dirty slabs.
- B. Clean hairline cracks and rout out cracks larger than 1/8 inch. Seal cracks flush with the AVM Acripatch 5020 patching compound or other exterior grade, traffic bearing patching compound.
- C. Just prior to beginning the installation of the membrane 750, thoroughly clean the areas to receive this work with a broom or blower to remove all debris and dust from the work area.

System Application

Important Note: The following material coverages may vary based on job conditions, Substrate conditions and other factors. Please read the coverage charts carefully prior to the application of the AVM System 750.

Membrane Installation Instructions

Primer: (Optional) To improve bonding, use the AVM Primer 500. Especially when applying the AVM Yellow over substrates that are old, dusty, or very dense or smooth concrete, such as steel troweled concrete surfaces.

Corners and Cracks Reinforcement: Reinforce all cracks, joints and corners by covering them with the 6" mat embedded in some of the Yellow Paste. (Wet paste, set mat, apply more paste) Apply a second layer of the 6" mat embedded in Yellow Paste at critical corners and areas subjected to stress or movement. Tuck the mat tightly into corners using a brush and some Yellow Paste. Allow to dry until dry to the touch.

Membrane installation: Apply liberal coats of the AVM Yellow paste until the desired thickness is achieved. Apply each successive coat perpendicular to the previous coat. Allow to cure until dry to the touch between coats. Once desired thickness is achieved, allow to thoroughly cure. Curing times may vary based on temperature, humidity and other factors.

Optional Surface Area Reinforcement: Precut the 40" wide mat allowing a minimum of 2" overlaps at seams and make sure to leave enough mat to roll up at base coves and flashings. Apply a liberal coat of the Yellow Paste to an area 4" larger than the mat width using a trowel, roller or brush. Lay the mat onto the wet paste and push it down gently, allowing the paste to bleed through it. Remove all wrinkles. Once the mat is properly embedded, apply another coat of the Yellow Paste over the wet mat. Continue this procedure until all the areas scheduled to receive the reinforcement are covered. Allow to cure until dry. Then, apply one additional coat of the AVM Yellow paste. Additional coats may be applied to achieve additional thickness. Allow to thoroughly cure.

Membrane Inspection

- 1. After the membrane has cured, carefully inspect the surface for bubbles, or other imperfections at the mat joints or within the field areas.
- 2. If imperfections are found, remove them and the surrounding area by cutting them out and reinstalling the membrane per the membrane installation instructions.
- 3. Carefully inspect the membrane for pinholes. (The membrane should be completely and evenly sealed) If pinholes are found, apply another coat of the Yellow Paste at the rate of one (1) gallon per 50 square feet, or until the pinholes are sealed.
- 4. **Flood testing is highly recommended whenever possible. Do not flood test until membrane has fully cured!**

you are now ready to install the tile or other finish surfaces. (Or the optional protective coating)
To install the protective coating, please refer to the "Protective Coating" installation instructions.

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Membrane Installation Over Plywood Substrates

Limitations:

If all possible, install a mud bed/mortar bed first, and then install the membrane. Call AVM Industries' technical support prior to installing the AVM System 750 directly over plywood!

Install the mud bed/mortar bed per the Tile Counsel of America's specifications.

Inspection of Plywood Substrates

- A. Plywood must be at least 5/8" thick, CDX or ACX type plywood with a maximum span of 16" between supports. All plywood edges must be properly supported and fastened to the support structure below. Joints must be properly blocked. All nails or screws shall be flush to the plywood surface or slightly sunk in. Plywood to have 1/8" spacing between sheets, installed perpendicular to the supports below and installed per code.
- B. AVM recommends using ACX grade plywood, installed with the smooth side facing up. CDX is acceptable as well. OSB plywood of any kind is not recommended for exterior applications. If used, it will void all warranties!
- C. Plywood substrate shall be clean, free of dirt, dust, oil, grease and other materials that can prevent the proper installation of the mud bed or reduce the bonding of the system to the plywood.
- D. Plywood shall be securely attached with glue to wood beams and joices. In lieu of glued connections, screw or nail plywood with non-rising, ring shank nails spaced at 6 inches on centers maximum or as required by code.
- E. Damaged plywood substrate areas with noted defects or deflections shall be repaired or replaced prior to commencement of the membrane application.
- F. Verify that substrate provides adequate slope for proper drainage. (Recommended slope: 1/4" per foot)
- G. Verify that all sheet metal flashing and related accessories are properly secured and joints solidly imbedded in sealant. Install Galvanized or preferably Bonderized edging metal where shown or required for a complete installation.

Preparation of Plywood Substrates

- A. Clean (scrape if necessary) all sheet metal areas to receive the deck coating. Sheet metals made out of Galvanized or Bonderized Steel need to be wiped clean using a rag and water mixed with a strong detergent. (Make sure all oil residues are removed)
- B. Caulk all exposed sheet metal joints, and other hard to reach areas. Especially areas prone to leaking. Special attention should be given to the following areas: Corners, around drains and scuppers, voids, holes, and around posts.
- C. When applying directly to plywood, Seal plywood joints and cracks flush with the AVM Yellow Paste. or AVM Acripatch 5020.
- D. Just prior to beginning the installation of the membrane 750, thoroughly clean the areas to receive this work with a broom or blower to remove all debris and dust from the work area.

Membrane Installation Instructions

Corners and Cracks Reinforcement: Reinforce all cracks, plywood joints and corners by covering them with the 6" mat embedded in some of the Yellow Paste. (Wet paste, set mat, apply more paste) Apply a second layer of the 6" mat embedded in Yellow Paste at critical corners and areas subjected to stress or movement. Tuck the mat tightly into corners using a brush and some Yellow Paste. Allow to dry until dry to the touch.

Membrane installation: Apply liberal coats of the AVM Yellow paste until the desired thickness is achieved. Apply each successive coat perpendicular to the previous coat. Allow to cure until dry to the touch between coats. Once desired thickness is achieved, allow to thoroughly cure. Curing times may vary based on temperature, humidity and other factors.

Optional Surface Areas Reinforcement:

Precut the 40" wide mat allowing a minimum of 2" overlaps at seems and make sure to leave enough mat to roll up at base coves and flashings. Apply a liberal coat of the Yellow Paste to an area 4" larger than the mat width using a trowel, roller or brush. Lay the mat onto the wet paste and push it down gently, allowing the paste to bleed through it. Remove all wrinkles. Once the mat is properly embedded, apply another coat of the Yellow Paste over the wet mat. Continue this procedure until all the areas scheduled to receive the reinforcement are covered. Allow to cure until dry. Then, apply one additional coat of the AVM Yellow paste. Additional coats may be applied to achieve additional thickness. Allow to thoroughly cure.

Membrane Inspection

1. After the membrane has cured, carefully inspect the surface for bubbles, blotches, clumps or other imperfections at the mat joints or within the field areas.
2. If imperfections are found, remove them and the surrounding area by cutting them out and reinstalling the membrane per the membrane installation instructions.
3. Carefully inspect the membrane for pinholes. (The membrane should be completely and evenly sealed) If pinholes are found, apply another coat of the AVM Yellow paste at the rate of one (1) gallon per 50 square feet, or until the pinholes are sealed.
4. Flood testing is highly recommended whenever possible. Do not flood test until membrane has fully cured!

you are now ready to install the tile or other finish surfaces. (Or the optional protective coating)
To install the protective coating, please refer to the "Protective Coating" installation instructions.

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Membrane Installation Over Backer-Boards and Similar Surfaces

Limitations:

If waterproofing is going to be required, do not use backer-boards or similar materials on floors and other surfaces expected to receive traffic. Do not install the membrane directly to the backer-board substrate on exterior applications or as a primary membrane over living space.

Inspection of Backer-Board Type Substrates

- A. Backer-Boards must be installed per their respective manufacture’s specifications and local building codes. All edges must be properly supported and fastened to the support structure below. Joints must be properly blocked. All nails or screws shall be flush to the surface or slightly sunk in.
- B. Backer-Boards shall be clean, free of dirt, dust, oil, grease and other materials that can prevent or reduce the bonding of the AVM Yellow Membrane to it.
- D. Backer-Boards shall be securely attached to wood support structure below. Screw or nail Backer-Boards with non-rising, ring shank nails spaced at 6 inches on centers maximum or as required by code.
- E. Damaged Backer-Board substrate areas with noted defects or deflections shall be repaired or replaced prior to commencement of membrane installation.
- F. Verify that substrate provides adequate slope for proper drainage. (Recommended slope: 1/4" per foot)
- G. Verify that all sheet metal flashing and related accessories are properly secured and joints solidly imbedded in sealant. Install Galvanized or preferably Bonderized edging metal where shown or required for a complete installation.

Preparation of Backer-Board Type Substrates

- A. Clean (scrape if necessary) all sheet metal areas to receive the membrane. Sheet metals made out of Galvanized or Bonderized Steel need to be wiped clean using a rag and water mixed with a strong detergent. (Make sure all oil residues are removed)
- B. Caulk all exposed sheet metal joints, and other hard to reach areas. Especially areas prone to leaking. Special attention should be given to the following areas: Corners, around drains and scuppers, voids, holes, and around posts.
- C. Seal Backer-Board joints and cracks flush with the AVM Yellow Paste. or AVM Acricatch 5020.
- D. Just prior to beginning the installation of the membrane 750, thoroughly clean the areas to receive this work with a broom or blower to remove all debris and dust from the work area.

Membrane Installation Instructions

Corners and Cracks Reinforcement: Reinforce all Backer-Board cracks, joints and corners by covering them with the 6" mat embedded in some of the Yellow Paste. (Wet paste, set mat, apply more paste) Apply a second layer of the 6" mat embedded in Yellow Paste at critical corners and areas subjected to stress or movement. Tuck the mat tightly into corners using a brush and some Yellow Paste. Allow to dry until dry to the touch.

Membrane installation: Apply liberal coats of the AVM Yellow paste until the desired thickness is achieved. Apply each successive coat perpendicular to the previous coat. Allow to cure until dry to the touch between coats. Once desired thickness is achieved, Allow to cure until dry. Then, apply one additional coat of the AVM Yellow paste. Additional coats may be applied to achieve additional thickness. Allow to thoroughly cure.

Optional Surface Area Reinforcement: Precut the 40" wide mat allowing a minimum of 2" overlaps at seems and make sure to leave enough mat to roll up at base coves and flashings. Apply a liberal coat of the Yellow Paste to an area 4" larger than the mat width using a trowel, roller or brush. Lay the mat onto the wet paste and push it down gently with the tool, allowing the paste to bleed through it. Remove all wrinkles. Once the mat is properly embedded, apply another coat of the Yellow Paste over the wet mat. Continue this procedure until all the areas scheduled to receive the reinforcement are covered. Allow to cure until dry. Then, apply one additional coat of the AVM Yellow paste. Additional coats may be applied to achieve additional thickness. Allow to thoroughly cure.

Membrane Inspection

- 1. After the membrane has cured, carefully inspect the surface for bubbles, blotches, clumps or other imperfections at the mat joints or within the field areas.
- 2. If imperfections are found, remove them and the surrounding area by cutting them out and reinstalling the membrane per the membrane installation instructions.
- 3. Carefully inspect the membrane for pinholes. (The membrane should be completely and evenly sealed) If pinholes are found, apply another coat of the AVM Yellow paste at the rate of one (1) gallon per 50 square feet, or until the pinholes are sealed.
- 4. Flood testing is highly recommended whenever possible. Do not flood test until membrane has fully cured!

you are now ready to install the tile or other finish surfaces. (Or the optional protective coating)
To install the protective coating, please refer to the “Protective Coating” installation instructions.

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Notes / Testing / Options

Special Notes for Waterproofing Shower Pans

- Make sure all plywood joints and corners do not have cracks or gaps exceeding 1/8" wide.
- Slope the shower pan floor with AVM Crete 6400 or other reinforced cement mud bed. (Min 2000 PSI after 28 days)

Flood Testing

Under tile waterproofing membranes are berried underneath the finished surfaces (such as tile) and are not readily accessible for repairs. If a leak is found, the only way to repair them would be to remove the tile, repair the damaged membrane, and then reinstall the tile. This would be time consuming, inconvenient and costly.

Flood testing provides an efficient and economical method to test the waterproofness of the membrane prior to proceeding with the installation of the protective coating or the finished surfaces. Following are some guidelines for flood testing.

- **Make sure the membrane is fully cured!**
- Visually inspect corners and other hard to reach areas for openings where water might penetrate.
- Fix all openings prior to proceeding with the flood test
- Close the drains using drain plugs or other methods
- Be careful not to damage the membrane while walking on it or plugging the drains.
- Slowly fill the deck area with water. Do not overfill! Be extra careful when flood testing on decks built over wood substrates! The extra weight of the water could cause damage or cause the deck to collapse. If you are not sure the deck can support the extra weight of the water, consult with an architect or structural engineer before flood testing!

Other Optional Materials

- I. Caulking:
Construction Grade quality sealant, compatible with system materials, as manufactured by Sika (Sika Flex 1a) or equal for sealing of perimeter joints and other waterproofing system discontinuities.
- J. Patching Compound:
AVM Acripatch 5020 for application at joints, voids, cracks, and wood knots not exceeding 1/4 inch maximum thickness.
- K. AVM Crete 6400 (for mud beds) consisting of AVM Aggregate 400 bags and concrete additive 7400.

Thin Set Requirements:

- A. When the membrane is bonded directly to cement, the minimum thin-set required must comply with ANSI A118.4
- B. When the membrane is bonded directly to plywood, or Backer-Boards the minimum thin-set required must comply with ANSI A118.4
- C. For best results over either substrate, use AVM Thin-Set, AVM Crete 6200, AVM Crete 6400 (thick-set) or other ANSI A118.4 thin-set.

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Repairing Damage to the AVM System 750, Under Tile Waterproofing System (When the substrate is not damaged)

Damage Description (1)

A leak or a bad section of the AVM Membrane 750 is detected. (No protective coating or finished surfaces are installed)

Method of Repair

1. Cut out an area of the membrane 6" larger in diameter than the defective area.
2. Clean the substrate of any loose materials using a scraper or and a stiff brush.
3. Remove anything else that might prohibit bonding of the new materials.
4. Reapply the membrane 750 to the damaged area following the appropriate installation instructions. (min 2" overlap)
5. Allow to properly cure. Once cured, visually inspect the repaired area for imperfections.
6. (Optional) Do another flood test.

Damage Description (2)

A leak or a bad section of the AVM Membrane 750 is detected. Protective coating is installed. (No finished surfaces are installed)

Method of Repair

1. Remove or scrape off the protective coating as much as possible from an area 9" larger in diameter than the defective area.
2. Cut out an area of the membrane 6" larger in diameter than the defective area.
3. Clean the substrate of any loose materials using a scraper or and a stiff brush.
4. Remove anything else that might prohibit bonding of the new materials.
5. Reapply the membrane 750 to the damaged area following the appropriate installation instructions. (min 2" overlap)
6. Allow to properly cure. Once cured, visually inspect the repaired area for imperfections.
7. (Optional) Do another flood test.
8. Reapply the protective coating.

Damage Description (3)

A leak or a bad section of the AVM Membrane 750 is detected. Protective coating and finished surfaces are installed.

Method of Repair

1. Gently as possible, remove the finished surface from an area 12" larger in diameter than the defective area. Be careful not to damage the membrane underneath!
2. Remove or scrape off the protective coating as much as possible from an area 9" larger in diameter than the defective area.
3. Cut out an area of the membrane 6" larger in diameter than the defective area.
4. Clean the substrate of any loose materials using a scraper or and a stiff brush.
5. Remove anything else that might prohibit bonding of the new materials.
6. Reapply the membrane 750 to the damaged area following the appropriate installation instructions. (min 2" overlap)
7. Allow to properly cure. Once cured, visually inspect the repaired area for imperfections.
8. (Optional) Do another flood test.
9. Reapply the protective coating.

Repairing Damage to the AVM System 750, Under Tile Waterproofing System (When the substrate is damaged)

Damage Description (4)

A leak or a bad section of the AVM Membrane 750 is detected and the substrate is damaged as well.

Method of Repair

You **MUST** contact AVM Industries, an authorized AVM Industries installer or a professional contractor to review the damage. Since the substrate is damaged, the repairs must be done very carefully to ensure the Fire Resistance and or the Structural Strength of the deck is not compromised during and after the repairs!

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Coverage Charts & Technical Information

The following coverages are based on controlled tests. Actual coverages may vary.

Materials	One Kit Makes	One Kit Covers at 1/16" Thick
AVM Crete 6700 - Protective Coating (Optional)	4 Gallons of Mixed Product	80 Square Feet
Weight of 1 Sqft of AVM Crete 6700 installed and Cured		1 Sqft at 1/16" thick = ~0.625 Lbs

Materials	Over Plywood	Over Concrete	Over Backer-Boards
AVM Primer 500 (Optional)	200-300 Sqft/gal	200-300 Sqft/gal	200-300 Sqft/gal
AVM Yellow Paste	30-35 Sqft/gal	35-40 Sqft/gal	35-40 Sqft/gal
AVM Matt 800 (6" and 40")	Min 2" Overlaps Allow 5%-10% waste		

General Data - AVM System 750	
Shelf Life: (Liquids)	One year in original unopened packaging.
Storage Conditions:	Store dry at 50-90F. If frozen, discard
Cement Mixing Ratio:	One 50 Lbs bag Aggregate 200 to 1.0-1.25 gal additive 7700
Paste Color:	Paste is Yellow when in the bucket and cures to Orange color.
Additive Color:	AVM Additive 7700 is Black
Protective Coating:	AVM Crete 6200 is Gray.
Protective Coating Strength:	AVM Crete 6200 achieves over 6000 PSI when cured, providing excellent protection and bonding

Packaging:	AVM Yellow Paste..... 1.0/5.0 Gal pails AVM Primer 500..... 1.0/5.0 Gal Pails Mat 800 40" wide x 324 Ft. Long..... 1080 Sq. Ft Mat 800 6" wide x 300 Ft. Long..... 150 Sq. Ft AVM Aggregate 200..... 50 LB Bag AVM Additive 7700..... 1.00/5.0 Gal pails
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Approximate Shipping Weights:	AVM Paste 750 1.0/5.0 Gal ..10.0/48.0 Lbs AVM Primer 500 8.9/44.0 Lbs Mat 800 40" wide x 324 Ft. Long 27 Lbs Mat 800 6" wide x 300 Ft. Long 3 Lbs AVM Aggregate 200..... 50 Lbs/Bag AVM Additive 7700 1.00/5.0 Gal.. 9/46 Lbs
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