



Aussie Seal[®] M

Marine-Grade Sealant/Adhesive

Thermal and Moisture Protection

Sections 071000

Fluid Applied Waterproofing

Product Name

Aussie Seal[®] M

Manufactured by

AVM Industries, Inc.

8245 Remmet Ave, Canoga Park, CA 91304

888.414.1041 818.888.0050

www.avmindustries.com

Product Description

Aussie Seal[®] M is an extra heavy duty, easy to install, Marine-Grade moisture cure polyether Sealant / Adhesive formulated for applications above the water line or after curing below the water line and in areas where solvent based materials are not tolerated. **Aussie Seal[®] M** is solvent free and contains no isocyanates. It will not shrink upon curing, will not discolor when exposed to U.V., and will not "out-gas" or bubble on damp surfaces as urethane sealants often do. The sealant has resilient elastomeric properties and excellent adhesion to most substrates. It can be used effectively in many difficult conditions, cures rapidly in dry or wet climates, (including under freshly poured concrete) and low temperatures compared to urethane based materials.

Where to Use

As a stand-alone sealant or adhesive or in conjunction with many types of waterproofing systems including Below grade bituminous and polyurethane membranes, HDPE Membranes, Acrylic and Urethane Deck Coatings, etc. **Aussie Seal[®] M** was specifically designed to be used with AVM's waterproofing systems including AVM System 100, Elasto Fiberdeck[®], AVM System 100 Forevercoat[®], Aussie Membrane[®] 500, Aussie Membrane[®] 502, Aussie Skin[®] 550, Aussie Hot Rubber 570, Aussie Mate[®] 580-AL, AVM System 650, AVM System 680, AVM System 700 and AVM System 750.

Aussie Seal[®] M may be applied to many substrates including galvanized and bonarized metal, steel, aluminum, copper, cast iron, PVC and ABS pipes, acrylic coatings, polyurethane coatings, HDPE (Aussie Skin sand side and HDPE side), bitumen (Aussie Membranes 500/502), to the aluminum side of Aussie Mate[®] 580-AL, wood, glass and many other common substrates.

Substrate Preparation:

Bonding surfaces must be clean, dry and free of oxidation, mill oils, wax, and release agents that may interfere with adhesion. Dry and fully cure painted surfaces before bonding. Alcohol and ammonia water are effective cleaners for surface preparation. Abraded or irregular surfaces are acceptable bonding surfaces but must be clean and sound.

Application Method:

Aussie Seal[®] M is a gun grade material that is applied from caulking guns, high viscosity pump guns, or automated bead application equipment. This product sets rapidly upon exposure to moisture. Open containers must be quickly protected from atmospheric moisture. Mask off areas that must be protected from adhesives. Allow the assembly to cure for 30 minutes to an hour before handling or machining. When bonding two impermeable materials, brief separation and reassembly of the bonding surfaces to expose the adhesive to atmospheric moisture will often accelerate the cure. In extremely dry environments, local humidification may be needed to initiate curing. Low temperature will retard the cure reaction and heat will accelerate the cure reaction. Optimum application temperatures are between 60°F to 100°F (16°C to 38°C). Sealant can be applied at temperatures as low as 20°F (-7°C). For applications below 20°F, refer to cold weather application procedures below.

Aussie Seal[®] M is a moisture cure sealant that in most cases can be installed in wet or damp environments. Typical cure time is 12-24 hours depending on thickness of sealant and environmental conditions. Do not subject the un-cured sealant to hydrostatic conditions. However, in some cases, it may be allowed. Contact your AVM rep for details.

Cold Weather Application (20°F - 50°F) - Keep the sealant warm prior to use. (Store in a warm room or tent at 70°F) Apply the sealant while still warm. If needed, use a heat gun to blow hot air to pre-heat the substrates. Check for proper adhesion once installed.. In very cold weather this may take 14+ days.

If your project requirements do not conform to the above requirements, please contact your local AVM rep for further instructions.

Warranty

AVM warrants **Aussie Seal[®] M**'s performance, provided it is properly stored and applied within 1 year. If **Aussie Seal[®] M** is proved to be defective, return remaining product and purchase receipt for refund or replacement of product exclusive of labor or cost of labor. This is the sole and exclusive remedy for defects or failure of this product. User must read and follow the direction of the current Technical Data Sheet and SDS prior to product use. User determines suitability of product for intended use and assumes all risks. AVM shall not be liable for damages (including consequential or incidental damages) in excess of the purchase price, except where such exclusion or limitation is prohibited by state law. **This warranty is in lieu of all other warranties, written or oral, statutory, express or implied including any warranty of merchantability or fitness for a particular purpose;** except for the above express warranty given by AVM, the product is sold with all faults. **AVM shall not be responsible for the use of this product in a manner to infringe on any patent or any other intellectual property rights held by others.** For additional warranty claim information, call 818-888-0050.

Delivery, Storage, and Handling

- a. Delivery of all the **Aussie Seal M** materials to the job site must be in their original sealed containers, with manufacturer's name and label intact.
- b. Shelf Life: Twelve months from date of manufacture when stored at 70°F / 21°C with 50% relative humidity. High temperature and high relative humidity may significantly reduce shelf life. Pails have a shelf life of six months.
- c. Store at temperatures between 50°F and 75°F. Do not store materials in direct sunlight or where they may be damaged by water or rain.
- d. Failure to comply with the recommended storage conditions may result in premature deterioration of the product.
- e. Keep all materials out of the reach of children.

Quality Control

- a. Visually inspect all coated surfaces to ensure a full and proper application, especially at penetrations, seams, corners, drainage footings and other hard-to-reach areas.
- b. All unsatisfactory areas shall be repaired prior to final acceptance.

Availability and Cost

Contact AVM Industries or your approved applicator for pricing and availability.

Technical Services

Technical services are available by contacting our offices at: **888.414.1041** or **818.888.0050** or visit **www.avmindustries.com**

The following coverages are based on controlled tests. Actual coverages may vary.

Technical Information		
Viscosity	1,200,000 +/- 400,000 cp at 72°F 22°C)	Brookfield RVF, TF spindle, 4 RPM
Density	11.8 +/- 0.2 lbs per gallon	ASTM D1475
Tack Free Time	20 +/- 10 min	45 +/- 5 % R.H.
Elongation at Break	275 - 325%	ASTM D412
Tensile Strength	325 - 375 psi	ASTM D412
Hardness Shore A	38 - 42	ASTM C661
Low Temp. Flex	-10°F (-23°C) Pass 1/4 inch mandrel	ASTM D816
VOC Content	Less than 15 g/l	ASTM D2369
Shrinkage	No visible shrinkage after 14 days	
Service Temp.	-40°F to 200°F / -40°C to 93°C	

Coverages Rates (may vary depending on substrate).

Item/Component	Bead	Coverage
Aussie Seal M Cartridge (10.1 oz)	1/4" x 1/4" Bead	25 Linear Feet
Aussie Seal M Sausage (20 oz)	1/4" x 1/4" Bead	50 Linear Feet

20 oz Sausages, 5 gallon pails and 50 gallon drums are available by special order. Standard color is gray. White or Black are available by special order.

All properties described in this document are derived from testing conducted in laboratory conditions. Properties and performance will vary depending on environmental conditions and application technique. Test and evaluate to determine appropriate usage. Visit www.avmindustries.com for the Safety Data Sheet and pertinent documentation.

For a complete list of details in CAD or PDF, please visit our website at www.avmindustries.com.

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